

Technical Data:

Grouting unit VS 63-20-D



Application area: Grouting and post-grouting of anchors and mini-pilings 2 pc. combined mixing- and storage tank



Technical Data:

Drive

Connections

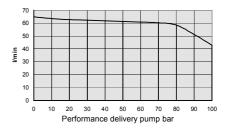
- Water
- Grouting pump pressure side

Dimensions (L, W, H) Weight

: Diesel-hydraulically

- : 18.7 kW
- : "C"-coupling, DN 50
- : G ¾" / RD 32

: 2450 x 820²⁾ / 930³⁾ /x 2065 mm : approx. 890 kg



Performance

Each mixer (2 pc.) With cement bags

Grouting pump

Pressure

Quantity

: max. 100 bar ¹⁾ : max. 651/min ¹⁾

: max. 3.4 m³/ h

(1422 psi) (17 US gal/min)

(899.5 US gal/h)

Infinitely variable – both max. performances at the same time are not possible Performance: typical pump performance, mentioned with water
feed hopper and engine door unscrewed
feed hopper and engine door fixed

 $1 \text{ bar} = 1 \times 10^5 \text{ N/m}^2$

Technical data as of Jan. 2008, subject to change

VS 63-20-D – Diesel drive Machine technology

Frame:

- Skid mounted steel frame, partly encased
- Central lifting eye
- Forklift slots
- Paint RAL 3000 (red)

2 pc. mixing- and holding tank:

- Round tank, bottom inclined to outlet
- Cleaning hatch mounted in the bottom
- Tank capacity: 230 I (60.84 US gal),
- Working capacity: 170 I (44.97 US gal)
- Hopper with bag ripper

Tools in mixing- and holding tank:

- Quick rotating mixing tool, without pump-off performance
- Drive bearing above the mixing level,
- no packing-seal therefore running-dry without problems

Operating elements:

- 2 x ball valves for switch-off/changing of the mixing rotation
- Turning knob for adjusting max. pressure
- Turning knob for changing speed of delivery rate (I/min /US gal/min)
- ON/OFF switch for delivery pump (grouting pump)
- 2 x ON/OFF button for semi-automatic water dosage (special equipment SA 7/2)

Electric:

- Control voltage for valves and remote control 24 VDC

Special equipment:

- (SD30) Watch A1-Modul for:
 - Delivery rate speed indication: I/min /US gal/min ¹⁾
 - Required quantity pre-selector: I / US gal total, with remaining quantity: I /US gal¹⁾
 - Total quantity indication: I /US gal with re-set 1)
 - Total quantity indication: I /US gal- without re-set ¹⁾
 - Pressure indication: bar / psi²⁾
- (SD9) Remote switch connection
- (SD20) Changing of the delivery rate speed electricproportional (requirement for remote control adjustment)
- (S6) Special paint according to desire
- 2 x SA7/2 semi-automatic water dosage with level switch and magnet valve for water supply

Water dosage:

- Water distributor with flushing connection
- Water holding and dosing tank V=2x160 I (2x42.32 US gal)
- 2 pc. hand operated outlet valve

Delivery pump:

- Upright double-plunger pump, \varnothing 63 mm
- Pump valves automatic

Delivery pressure measurements at the pump:

- Pressure transmitter and analogue indication

Hydraulic:

- Oil tank capacity approx. 40 I (10.58 US gal)
- Oil filling- and breather filter
- Oil level- and temperature indication
- Control for oil filter pollution

Diesel drive:

- 3-cylinder Diesel engine, cooled by liquid material satisfies exhaust emission standards: Europe = step II, USA = Tier 2 the motor is certificated for usage in USA
- sound absorption
- tank capacity approx. 40 I (10.6 US gal)
- starter battery 12 V / 70 Ah

Accessories:

- Special tools for operation and service,
- Operation instructions and spare parts list

Optional extras:

- Spare parts sets
- Pressure hoses
- Remote controls
- Separate pressure gauge measuring unit
- Separate flow measuring unit
- s. price list accessories -

Supplement tools and products:

- Mixer, storage tanks
- Mixing plant for solid agent suspensions or silicate mixture
- Electric pressure and flow measuring units
- LOG-data recording units and -software,
- even suitable for remote control of the grouting pump

¹⁾ Values mentioned by pump stroke-counter

 ²⁾ Value mentioned by pressure sensor in pressure discharge of the conveyor pump, adjustable on separate pressure sensor, e.g. at the grouting point